

WEH Series Torque Shaft Synchronized Hydraulic Pressbrakes



- ◆ Y轴控制机动调整，数显表直观地反映滑块的调节行程。
- ◆ 后档料X轴控制机动调整，数显表直观地反映后档料位置。
- ◆ 坚固的刚性扭轴设计，确保滑块运动的同步。
- ◆ 内置式机械挡块，确保滑块的精确定位。

- ◆ Mechanical adjusting Y axis, digital display read directly the adjusted stroke of ram.
- ◆ Mechanical adjusting backgauge X axis, digital display read directly the adjusted positioning of backgauge.
- ◆ Torque shaft is designed of rigidity with high solidness, assuring the synchronized movements of ram.
- ◆ Built-in mechanical scotch, assuring the precise positioning of ram.

| 规格参数 | Specifications | 单位Unit | 110/3100 | 110/4100 | 160/3100 | 160/4100 | 160/5100 | 160/6200 | 220/3100 | 220/4100 | 220/5100 | 220/6200 | 250/3100 | 250/4100 | 250/5100 | 250/6200 | 300/3100 | 300/4100 | 300/5100 | 300/6200 |
|-------|---------------------------|--------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|----------|
| 公称压力 | Nominal pressure | KN | 1100 | 1100 | 1600 | 1600 | 1600 | 1600 | 2200 | 2200 | 2200 | 2200 | 2500 | 2500 | 2500 | 2500 | 3000 | 3000 | 3000 | 3000 |
| 工作台长度 | Length of table | mm | 3100 | 4100 | 3100 | 4100 | 5100 | 6200 | 3100 | 4100 | 5100 | 6200 | 3100 | 4100 | 5100 | 6200 | 3100 | 4100 | 5100 | 6200 |
| 立柱间距 | Distance between uprights | mm | 2620 | 3420 | 2620 | 3420 | 4220 | 5200 | 2620 | 3420 | 4220 | 4820 | 2620 | 3420 | 4220 | 4820 | 2620 | 3420 | 4220 | 4820 |
| 喉口深度 | Throat depth | mm | 410 | 410 | 410 | 410 | 410 | 410 | 410 | 410 | 410 | 410 | 410 | 410 | 410 | 410 | 410 | 410 | 410 | 410 |
| 开启高度 | Open height | mm | 420 | 420 | 450 | 450 | 450 | 450 | 450 | 450 | 450 | 450 | 560 | 560 | 560 | 560 | 560 | 560 | 560 | 560 |
| 快下速度 | Approach speed | mm/s | 100 | 100 | 100 | 100 | 100 | 100 | 90 | 90 | 90 | 90 | 100 | 100 | 100 | 100 | 90 | 90 | 90 | 90 |
| 工作速度 | Pressing speed | mm/s | ≥10 | ≥10 | ≥8.5 | ≥8.5 | ≥8.5 | ≥8.5 | ≥7 | ≥7 | ≥7 | ≥7 | ≥9.5 | ≥9.5 | ≥9.5 | ≥9.5 | ≥9 | ≥9 | ≥9 | ≥9 |
| 返程速度 | Return speed | mm/s | 85 | 85 | 95 | 95 | 95 | 95 | 85 | 85 | 85 | 85 | 125 | 125 | 125 | 125 | 120 | 120 | 120 | 120 |
| 滑块行程 | Stroke of ram | mm | 150 | 150 | 160 | 160 | 160 | 160 | 160 | 160 | 160 | 160 | 250 | 250 | 250 | 250 | 250 | 250 | 250 | 250 |
| 油箱容积 | Capacity of oil tank | L | 420 | 550 | 420 | 550 | 550 | 730 | 540 | 540 | 900 | 1000 | 650 | 650 | 1000 | 1100 | 680 | 680 | 1000 | 1100 |
| 主电机功率 | Main motor | KW | 7.5 | 7.5 | 11 | 11 | 11 | 11 | 15 | 15 | 15 | 15 | 18.5 | 18.5 | 18.5 | 18.5 | 22 | 22 | 22 | 22 |
| 机器总长 | Length of machine tool | mm | 3385 | 4180 | 3385 | 4200 | 5425 | 6230 | 3385 | 4200 | 5425 | 6260 | 3385 | 4200 | 5425 | 6260 | 3385 | 4200 | 5425 | 6260 |
| 机器宽度 | Width of machine tool | mm | 1570 | 1570 | 1780 | 1780 | 1780 | 1780 | 1850 | 1850 | 1850 | 1850 | 1960 | 1960 | 1960 | 1960 | 2160 | 2160 | 2160 | 2160 |
| 机器高度 | Height of machine tool | mm | 2560 | 2560 | 2680 | 2680 | 3125 | 3125 | 2800 | 2800 | 3110 | 3110 | 3220 | 3220 | 3320 | 3320 | 3250 | 3250 | 3490 | 3490 |
| 机器重量 | Weight of machine tool | kg | 8200 | 9500 | 11000 | 13000 | 15000 | 21600 | 14000 | 15000 | 18000 | 20700 | 15600 | 18000 | 22000 | 26000 | 18500 | 22000 | 26500 | 30050 |

WEHK Series Torque Shaft Synchronized NC Hydraulic Pressbrakes



- ◆ 坚固的刚性扭轴设计，确保滑块运动的同步。
- ◆ 内置式机械挡块，确保滑块的精确定位。
- ◆ E20数控系统具有较高的性能价格比。
- ◆ 采用变频电机驱动，定位快速准确。
- ◆ 滑块行程、后挡料二轴控制。
- ◆ Torque shaft is designed of rigidity with high solidness.
- ◆ Built-in mechanical scotch, assuring the precise positioning of ram.
- ◆ E20 digital system has a high ratio of performance / price.
- ◆ Being driven by inverter motor, positioning rapidly and correct.
- ◆ Controls on two axes (ram + backgauge) .



荷兰Delem DA41 (选配件)
Holland Delem DA41(option)